

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 11.10.2018

Version number 4

Revision: 11.10.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: **Steel Epoxy Stick**

Article number: 87560

1.2 Relevant identified uses of the substance or mixture and uses advised against

Sector of Use No further relevant information available.
SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

SU22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Product category PC1 Adhesives, sealants

Application of the substance / the mixture
Epoxy resin adhesive
Metal working auxiliary

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: AKEMI chemisch technische Spezialfabrik GmbH Tel. +49(0)911-642960
Lechstrasse 28 Fax. +49(0)911-644456
D 90451 Nürnberg e-mail info@akemi.de

Further information obtainable from: Laboratory

1.4 Emergency telephone number:

Product Safety Department AKEMI chemisch technische Spezialfabrik GmbH
Tel. +49(0)911-64296-59
Reachable during the following office hours:
Monday – Thursday from 07:30 a.m. to 16:30 p.m.
Friday from 07:30 a.m. to 13:30 p.m.
+44 (171) 635 91 91
National Poison Inform. Centre
Medical Toxicology Unit
Avalonley Road
London SE14 5ER

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS07

Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2 H319 Causes serious eye irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

Response: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER/doctor if you feel unwell.

Storage: Store in a well-ventilated place. Keep container tightly closed.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

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· Hazard pictograms

GHS07

· Signal word

Warning

· Hazard-determining components of labelling:

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)

· Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

· Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Additional information:

Contains epoxy constituents. May produce an allergic reaction.

· **2.3 Other hazards**· Results of PBT and vPvB assessment

· PBT: Not applicable.

· vPvB: Not applicable.

SECTION 3: Composition/information on ingredients· **3.2 Chemical characterisation: Mixtures**· Description: Mixture: consisting of the following components.· Dangerous components:

CAS: 1317-65-3 EINECS: 215-279-6	calcium carbonate, natural (GCC) substance with a Community workplace exposure limit	12.5-25%
CAS: 1332-58-7 EC number: 310-127-6	Kaolin substance with a Community workplace exposure limit	12.5-25%
CAS: 25068-38-6 NLP: 500-033-5 Index number: 603-074-00-8 Reg.nr.: 01-2119456619-26-0000	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700) ⚠ Aquatic Chronic 2, H411 ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	12.5-25%
CAS: 7439-89-6 EINECS: 231-096-4	iron ⚠ Flam. Sol. 2, H228	<10%
CAS: 7440-50-8 EINECS: 231-159-6	copper ⚠ Aquatic Acute 1, H400 ⚠ Aquatic Chronic 3, H412	1-5%
CAS: 90-72-2 EINECS: 202-013-9 Index number: 603-069-00-0 Reg.nr.: 01-2119560597-27-xxxx	2,4,6-tris(dimethylaminomethyl)phenol ⚠ Skin Corr. 1C, H314	1-5%

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· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures**· 4.1 Description of first aid measures**

- General information: Immediately remove any clothing soiled by the product.
Take affected persons out into the fresh air.
Position and transport stably in side position.
- After inhalation: Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: If skin irritation continues, consult a doctor.
Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: Rinse out mouth and then drink plenty of water.
Call a doctor immediately.

· 4.2 Most important symptoms and effects, both acute and delayed

- Information for doctor: Breathing difficulty
Coughing
Allergic reactions
Bisphenol-A based resins: Inhalation, swallowing or dermal incorporation may cause health damage. Irritates respiratory tract, digestion system, eyes and skin: e.g., cough, dyspnea, lacrimation, burning. May cause health interferences such as dermal changes, renal, hepatic damage, and blood count changes. May provoke skin allergies. Sensitized users can react towards very low concentrations of Bisphenol-A-Epichlorohydrine and should avoid any further contact with this chemical.
The sensitizing effect of epoxide based resins is mainly caused by the concentration of epoxy resin polymers with a specific molecular weight ≤ 300 . The observed allergic dermal and respiratory appearances should be treated symptomatically in dependence of the severity. An epoxy resin based allergic disease belongs to a cell mediated (interaction of lymphocytes) type IV allergy.
- Hazards Danger of impaired breathing.
Skin contact with polyester and epoxy resin solutions as ingredient of the product should be avoided due to risks of skin irritations or allergic skin appearances. If occasional hand contact can not be avoided, protection gloves, proper protection ointments and protective agents generating a protective layer on the skin were applied.

· 4.3 Indication of any immediate medical attention and special treatment needed

If swallowed, gastric irrigation with added, activated carbon.

SECTION 5: Firefighting measures**· 5.1 Extinguishing media**

- Suitable extinguishing agents: CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- For safety reasons unsuitable extinguishing agents: Water with full jet

· 5.2 Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in case of fire.
In case of fire, the following can be released:
Carbon monoxide (CO)
Under certain fire conditions, traces of other toxic gases cannot be excluded.

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· 5.3 Advice for firefighters**· Protective equipment:**

Wear fully protective suit.

Wear self-contained respiratory protective device.

Do not inhale explosion gases or combustion gases.

· Additional information

Collect contaminated fire fighting water separately. It must not enter the sewage system.

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

SECTION 6: Accidental release measures**· 6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation

Use respiratory protective device against the effects of fumes/dust/aerosol.

Particular danger of slipping on leaked/spilled product.

· 6.2 Environmental precautions:

Do not allow to penetrate the ground/soil.

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Pick up mechanically.

Ensure adequate ventilation.

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage**· 7.1 Precautions for safe handling**

Keep receptacles tightly sealed.

Store in cool, dry place in tightly closed receptacles.

Use only in well ventilated areas.

Ensure good ventilation/exhaustion at the workplace.

· Information about fire - and explosion protection:

No special measures required.

· 7.2 Conditions for safe storage, including any incompatibilities**· Storage:****· Requirements to be met by storerooms and receptacles:**

Store only in the original receptacle.

Prevent any seepage into the ground.

· Information about storage in one common storage facility:

Store away from oxidising agents.

· Further information about storage conditions:

Store receptacle in a well ventilated area.

Protect from frost.

Store in a cool place.

Keep container tightly sealed.

· Storage class:

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· 7.3 Specific end use(s)

No further relevant information available.

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SECTION 8: Exposure controls/personal protection

- Additional information about design of technical facilities: No further data; see item 7.

8.1 Control parameters

- Ingredients with limit values that require monitoring at the workplace:

1317-65-3 calcium carbonate, natural (GCC)

TWA Long-term value: 10 mg/m³
atembarer Staub

1332-58-7 Kaolin

WEL Long-term value: 2 mg/m³

7440-50-8 copper

WEL Short-term value: 2** mg/m³
Long-term value: 0.2* 1** mg/m³
*fume **dusts and mists (as Cu)

DNELs**25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)**

Oral	DNEL (Kurzzeit-akut)	0.75 mg/kg bw/day (BEV)
	DNEL (Langzeit-wiederholt)	0.75 mg/kg bw/day (BEV)
Dermal	DNEL (Kurzzeit-akut)	8.33 mg/kg bw/day (ARB)
		3.571 mg/kg bw/day (BEV)
	DNEL (Langzeit-wiederholt)	8.33 mg/kg bw/day (ARB)
Inhalative		3.571 mg/kg bw/day (BEV)
	DNEL (Kurzzeit-akut)	12.25 mg/m ³ Air (ARB)
	DNEL (Langzeit-wiederholt)	12.25 mg/m ³ Air (ARB)

PNECs**25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)**

PNEC (wässrig)	10 mg/l (KA)
	0.0006 mg/l (MW)
	0.006 mg/l (SW)
	0.018 mg/l (WAS)
PNEC (fest)	0.196 mg/kg Trockengew (BO)
	0.0996 mg/kg Trockengew (MWS)
	0.996 mg/kg Trockengew (SWS)

- Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

- Personal protective equipment:
- General protective and hygienic measures:

Do not eat, drink, smoke or sniff while working.
Use skin protection cream for skin protection.
Clean skin thoroughly immediately after handling the product.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes and skin.
Not necessary if room is well-ventilated.

- Respiratory protection:

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· Protection of hands:

Short term filter device:

Filter A/P2

Preventive skin protection by use of skin-protecting agents is recommended.

Skin protection agent recommendation for preventive skin shelter in application and combination of protective gloves:

STOKO EMULSION (<http://www.stoko.com>)

Skin protection recommendation for skin cleaning after product handling:

Kresto Classic (<http://debstoko.com>)

Skin protection agent recommendation for skin aftercare:

STOKO VITAN (<http://www.stoko.com>)

The protection gloves to be used have to comply with the specifications of the directive 89/686/EC and the directive derived decree EN374, respectively, e.g. the above listed protection glove type. The mentioned permeation times' data were generated and verified with material samples of the recommended protection glove type in the scope of laboratory analyses of the company KCL GmbH in compliance with EN374.

This recommendation refers exclusively to the material safety data sheet referenced product delivered by Akemi and the indicated field of application. In case of product dilution or in case of mixture with different substances or chemicals, and in condition of EN374 deviation the producer of CE-approved protection gloves must be contacted for detailed information (e.g., KCL GmbH, Germany, 36124 Eichenzell, internet: <http://www.kcl.de>).



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

Butyl rubber, BR

Fluorocarbon rubber (Viton)

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

Value for the permeation: Level ≤ 6

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· For the permanent contact gloves made of the following materials are suitable:

Butoject (KCL, Art_No. 897, 898)

Fluorocarbon rubber (Viton)

Vitoject (KCL, Art_No. 890)

Butyl rubber, BR

· As protection from splashes gloves made of the following materials are suitable:

Nitrile rubber, NBR

Dermatril (KCL, Art_No. 740, 741, 742)

Chloroprene rubber, CR

Camapren (KCL, Art_No. 720, 722, 726)

Butoject (KCL, Art_No. 897, 898)

Butyl rubber, BR

· Not suitable are gloves made of the following materials:

Leather gloves

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· Eye protection:Strong material gloves
Nitrile rubber, NBR

Tightly sealed goggles

· Body protection:

Protective work clothing

SECTION 9: Physical and chemical properties· **9.1 Information on basic physical and chemical properties**· General Information· Appearance:

Form:

Pasty

Colour:

Grey

· Odour:

Specific type

· Odour threshold:

Not determined.

· pH-value:

Not applicable

· Change in conditionMelting point/freezing point:

Undetermined.

Initial boiling point and boiling range: 2,597 °C· Flash point:

>200 °C

· Flammability (solid, gas):

Not applicable.

· Decomposition temperature:

Not determined.

· Auto-ignition temperature:

Product is not selfigniting.

· Explosive properties:

Product does not present an explosion hazard.

· Explosion limits:Lower:

Not determined.

Upper:

Not determined.

· Vapour pressure:

Not determined.

· Density at 20 °C:1.85 g/cm³· Relative density

Not determined.

· Vapour density

Not determined.

· Evaporation rate

Not determined.

· Solubility in / Miscibility with water:

Not miscible or difficult to mix.

· Partition coefficient: n-octanol/water:

Not determined.

· Viscosity:Dynamic:

Not determined.

Kinematic:

Not determined.

· Solvent separation test:

Not applicable

· Solvent content:Solids content:

82.0 %

· **9.2 Other information**

No further relevant information available.

SECTION 10: Stability and reactivity· **10.1 Reactivity**

No further relevant information available.

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- **10.2 Chemical stability**
- Thermal decomposition / conditions to be avoided: No decomposition if used and stored according to specifications.
- **10.3 Possibility of hazardous reactions** Reacts with oxidising agents.
- **10.4 Conditions to avoid** Heat, flames and other sources of ignition
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** Irritant gases/vapours

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- LD/LC50 values relevant for classification:

25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)

Oral	LD50	20,000 mg/kg (mouse)
		19,800 mg/kg (rabbit)
		11,400 mg/kg (rat)
	NOEL	540 mg/kg (rat) (OECD 416)
Dermal	LD50	20,000 mg/kg (rabbit)

- Primary irritant effect:
- Skin corrosion/irritation Causes skin irritation.
- Serious eye damage/irritation Causes serious eye irritation.
- Respiratory or skin sensitisation May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- Germ cell mutagenicity Based on available data, the classification criteria are not met.
- Carcinogenicity Based on available data, the classification criteria are not met.
- Reproductive toxicity Based on available data, the classification criteria are not met.
- STOT-single exposure Based on available data, the classification criteria are not met.
- STOT-repeated exposure Based on available data, the classification criteria are not met.
- Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information· **12.1 Toxicity**

- Aquatic toxicity:

25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)

EC50/24h	1.1-3.6 mg/l (daphnia magna)
EC50/96h	3.6 mg/l (Leuciscus idus)
	220 mg/l (Scenedesmus subspicatus)
IC50	>100 mg/l (bacteria)
EC50/48h	2.7 mg/l (daphnia magna) (OECD 202)
NOEC	0.3 mg/kg (daphnia magna) (OECD 211)
EC50/72h	9.4 mg/l (selenastrum capricornutum)
LC50/96h	1.3 mg/l (piscis)
	1.5 mg/l (Oncorhynchus mykiss) (OECD 203)
	1.5-7.7 mg/l (rainbow trout)
LC50/72h	>11 mg/l (green alge)

- **12.2 Persistence and degradability** No further relevant information available.

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- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:** Do not allow product to reach ground water, water course or sewage system.
Harmful to aquatic organisms
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **European waste catalogue**

08 00 00	WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS
08 04 00	wastes from MFSU of adhesives and sealants (including waterproofing products)
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances
15 00 00	WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED
15 01 00	packaging (including separately collected municipal packaging waste)
15 01 10*	packaging containing residues of or contaminated by hazardous substances

- **Uncleaned packaging:**
- **Recommendation:** Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.

SECTION 14: Transport information

- | | |
|--|------|
| · 14.1 UN-Number | |
| · ADR, ADN, IMDG, IATA | Void |
| · 14.2 UN proper shipping name | |
| · ADR, ADN, IMDG, IATA | Void |
| · 14.3 Transport hazard class(es) | |
| · ADR, ADN, IMDG, IATA | |
| · Class | Void |
| · 14.4 Packing group | |
| · ADR, IMDG, IATA | Void |
| · 14.5 Environmental hazards: | |
| · Marine pollutant: | No |
| · 14.6 Special precautions for user | |
| Not applicable. | |
| · 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code | |
| Not applicable. | |
| · Transport/Additional information: | |
| Not dangerous according to the above specifications. | |

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· UN "Model Regulation":	Void
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SECTION 15: Regulatory information**· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

- Directive 2012/18/EU
- Named dangerous substances - ANNEX I None of the ingredients is listed.
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3
- National regulations:
- Information about limitation of use: Employment restrictions concerning pregnant and lactating women must be observed.
Employment restrictions concerning juveniles must be observed.
- Waterhazard class: Water hazard class 2 (Self-assessment): hazardous for water.
- VOC EU 0.0 g/l
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Relevant phrases
 - H228 Flammable solid.
 - H314 Causes severe skin burns and eye damage.
 - H315 Causes skin irritation.
 - H317 May cause an allergic skin reaction.
 - H319 Causes serious eye irritation.
 - H400 Very toxic to aquatic life.
 - H411 Toxic to aquatic life with long lasting effects.
 - H412 Harmful to aquatic life with long lasting effects.
- Recommended restriction of use refer to Technical Data Sheet (TDS)
- Department issuing SDS: Laboratory
- Contact: Dieter Zimmermann
- Abbreviations and acronyms:
 - RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
 - ICAO: International Civil Aviation Organisation
 - ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 - IMDG: International Maritime Code for Dangerous Goods
 - IATA: International Air Transport Association
 - GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - DNEL: Derived No-Effect Level (REACH)
 - PNEL: Predicted No-Effect Concentration (REACH)
 - LC50: Lethal concentration, 50 percent
 - LD50: Lethal dose, 50 percent
 - PBT: Persistent, Bioaccumulative and Toxic
 - vPvB: very Persistent and very Bioaccumulative
 - Flam. Sol. 2: Flammable solids – Category 2
 - Skin Corr. 1C: Skin corrosion/irritation – Category 1C
 - Skin Irrit. 2: Skin corrosion/irritation – Category 2
 - Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
 - Skin Sens. 1: Skin sensitisation – Category 1
 - Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
 - Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

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· * Data compared to the previous
version altered.

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

Adaptation in accordance with REACH directive 1907/2006/EC

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