

Technical Data Sheet

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Properties:	AKEMI® Activator spray is a solvent-containing curing accelerator for AKEMI® AKEFIX 100. The product is clear, non blooming und is used to activate AKEMI® AKEFIX 100.
Application Area:	AKEMI® AKEFIX Activator is used at unfavourable ambient conditions, e.g. dry air or cold. The hardening process is accelerated. Application is especially recommended in case of thick adhesive layers, inactive materials and at unfavourable working conditions. In addition it can be used to harden spilled adhesive.
Instructions for Use:	<ol style="list-style-type: none">1. Shake spray can briefly before use.2. Spray the activator onto one of the objects to be bonded and allow to evaporate. Apply AKEMI® AKEFIX 100 onto the other object which is not pre-treated. Quickly put parts together and allow the adhesive to harden.
Special Notes:	<ul style="list-style-type: none">- Under normal conditions the hardening process is activated by air humidity. The functional capability is reached rather quickly, yet, the hardening reaction takes another 24 hours at least until full efficiency is reached.- Observe the Technical Data Sheet of AKEMI® AKEFIX 100.- For proper waste disposal the container must be completely emptied.
Technical Data:	Application range: +10°C to +30°C
Storage:	24 months if stored in cool place free from frost in its tightly closed original container.
Health & Safety:	Read Material Safety Data Sheet before handling or using this product.
Important Notice:	The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trails of the product, in an inconspicuous area or fabrication of a sample piece.

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