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Printing date 10.03.2020	Version number 16	Revision: 10.03.2020		
SECTION 1: Identification of the substance/mixture and of the company/undertaking				
the second	Machine Filler Longtime Filler			
<ul> <li><u>Article number:</u></li> <li><u>1.2 Relevant identified uses</u> the substance or mixture ar</li> </ul>				
• Application of the substance /	No further relevant information available.			
mixture	Knife filler/ Surfacer Polyester resin			
<ul> <li>1.3 Details of the supplier of</li> </ul>				
<ul> <li>Manufacturer/Supplier:</li> </ul>	AKEMI chemisch technische Spezialfabrik GmbH Lechstrasse 28 D 90451 Nürnberg	Tel. +49(0)911-642960 Fax. +49(0)911-644456 e-mail info@akemi.de		
Further information obtainable     from:     1.4.5	e Laboratory			
• <u>1.4 Emergency telephone</u> <u>number:</u>	+44 (171) 635 91 91 National Poison Inform. Centre Medical Toxicology Unit Avalonley Road London SE14 5ER Product Safety Department AKEMI chemisch technisc Tel. +49(0)911-64296-59 Reachable during the following office hours: Monday – Thursday from 07:30 a.m. to 16:30 p.m. Friday from 07:30 a.m. to 13:30 p.m.	he Spezialfabrik GmbH		
SECTION 2: Hazards identif	fication			
• 2.1 Classification of the sub     • Classification according to Re				
GHS02 flame				
×				
Flam. Liq. 3 H226 Fla	ammable liquid and vapour.			
GHS08 health haza	rd			
Repr. 2 H361d Su	spected of damaging the unborn child.			
STOT RE 2 H373 Ma	ay cause damage to the hearing organs through prolonged o	r repeated exposure.		
GHS07				
Skin Irrit. 2 H315 Ca	auses skin irritation.			
Eye Irrit. 2 H319 Ca	auses serious eye irritation.			
Skin Sens. 1 H317 Ma	ay cause an allergic skin reaction.			
Aquatic Chronic 3 H412 Ha	armful to aquatic life with long lasting effects.			
• 2.2 Label elements     • Labelling according to Regula     (EC) No 1272/2008	ation The product is classified and labelled according to the	CLP regulation. (Contd. on page 2)		
		GB		

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Trade name: Machine Filler Longtime Filler			
		•	(Contd. of page 1)
Hazard pictograms			
	GHS02 GHS07	7 GHS08	
		61500	
<ul> <li>Signal word</li> </ul>	Warning		
Hazard-determining components			
of labelling:	styrene		
	maleic anhydride	oveneete	
	cobalt(II) 2-ethylh 2,2'-(m-tolylimino		
Hazard statements		e liquid and vapour.	
	H315 Causes sl		
	H319 Causes se	erious eye irritation.	
	H317 May cause	e an allergic skin reaction.	
		d of damaging the unborn child	
			ns through prolonged or repeated
	exposure.		- (f + -
Dracoutionany statements	P101 P101	aquatic life with long lasting e	I, have product container or label
Precautionary statements	FIUI	at hand.	i, have product container of laber
	P102	Keep out of reach of childre	n.
	P103	Read label before use.	
	P210	Keep away from heat, hot s	urfaces, sparks, open flames and
		other ignition sources. No sr	moking.
	P260	Do not breathe vapours.	
	P273	Avoid release to the environ	
	P280 P302+P352	Wear protective gloves / eye	
		IF ON SKIN: Wash with pler	by with water for several minutes.
	1 303+1 331+1 33		present and easy to do. Continue
		rinsing.	
	P314	Get medical advice/attentior	n if you feel unwell.
	P333+P313		rs: Get medical advice/attention.
	P403+P235	Store in a well-ventilated pla	
	P501		ainer in accordance with local/
· 2.3 Other hazards	During processin	regional/national/internation	network generator is released as
· 2.3 Other hazards			e air conditioning and for fume
	exhaustion on rec		e all conditioning and for func
<ul> <li>Results of PBT and vPvB assessn</li> </ul>		10000	
· PBT:	Not applicable.		
· VPvB:	Not applicable.		
SECTION 3: Composition/inform	nation on ingredie	nts	

#### <u>3.2 Chemical characterisation: Mixtures</u> <u>Description:</u> <u>Mixture of substances listed below with pophazardous additions</u>

· Description:	Mixture of substances listed below with nonnazardous additions.	
<ul> <li>Dangerous components:</li> </ul>		
CAS: 100-42-5	styrene	<10%
EINECS: 202-851-5	🐼 Flam. Liq. 3, H226	
Index number: 601-026-00-0	🗞 Repr. 2, H361d; STOT RE 1, H372; Asp. Tox. 1, H304	
Reg.nr.: 01-2119457861-32	🕉 Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3,	
	H335	
	Aquatic Chronic 3, H412	
	(Contd.o	n nago 2)

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	Longtime Filler

CAS: 25013-15-4       Vimyltoluene       1-5%         EINECS: 246-562-2       Flam. Lig. 3, H226       Asp. Tox. 1, H304         CAS: 7779-90-0       Flam. Lig. 3, H226       Asp. Tox. 1, H304         CAS: 7779-90-0       Trizinc bis(orthophosphate)       1-5%         EINECS: 231-944-3       hdex number: 030-011-00-6       Aquatic Acute 1, H400; Aquatic Chronic 1, H410       1-5%         CAS: 779-90-0       trizinc bis(orthophosphate)       1-5%         EINECS: 231-944-3       Aquatic Acute 1, H400; Aquatic Chronic 1, H410       1-5%         Index number: 030-011-00-6       Reg.m:: 01-2119485044-40-0000       Aquatic Acute 1, H400; Aquatic Chronic 1, H410       1-5%         CAS: 1308-38-9       Eye Dam. 1, H318       STOT RE 2, H373       1-5%       1-5%         EINECS: 202-114-8       STOT RE 2, H373       Eye Dam. 1, H318        <1%         CAS: 1308-38-9       dichromium trioxide       substance with a Community workplace exposure limit       <1%         EINECS: 205-500-4       ethyl acetate       <1%       Eye Irnt. 2, H319; STOT SE 3, H336       <1%         CAS: 136-52-7       EiNECS: 205-250-6       Reg.r. 1A, H360F       Aquatic Acute 1, H400       <41%       <1%         EINECS: 205-250-6       Reg.r. 14, H360F       Aquatic Acute 1, H400       <40autic Acute 1, H400		(Contd.	of page 2)
EINECS: 231-944-3 Index number: 030-011-00-6 Reg.nr.: 01-2119485044-40-0000 <ul> <li>Aquatic Acute 1, H400; Aquatic Chronic 1, H410</li> <li>CAS: 91-99-6</li> <li>2,2'-(m-tolylimino)diethanol</li> <li>STOT RE 2, H373</li> <li>Eye Dam. 1, H318</li> <li>Acute Tox. 4, H302; Skin Irrit. 2, H315; Skin Sens. 1B, H317</li> </ul> <li>CAS: 1308-38-9</li> <li>BINECS: 215-160-9</li> <li>Reg.nr.: 01-2119433951-39-0000</li> <li>CAS: 141-78-6</li> <li>EINECS: 205-500-4</li> <li>Index number: 607-022-00-5</li> <li>Reg.nr.: 01-2119475103-46</li> <li>CAS: 136-52-7</li> <li>EINECS: 205-20-6</li> <li>Reg.nr.: 01-2119524678-29-xxxx</li> <li>Reg.nr.: 01-2119524678-29-xxxx</li> <li>Reg.nr.: 01-2119524678-29-xxxx</li> <li>Acute Tox. 3, H311</li> <li>Index number: 604-005-00-4</li> <li>EINECS: 204-617-8</li> <li>Index number: 604-005-00-4</li> <li>EINECS: 205-516</li> <li>CAS: 108-31-6</li> <li>EINECS: 205-571-6</li> <li>Index number: 607-096-00-9</li> <li>Skin Corr. 18, H314</li> <li>CAS: 108-31-6</li> <li>EINECS: 205-571-6</li> <li>Rep. N. H318; STOT RE 1, H372</li> <li>Index number: 607-096-00-9</li>	EINECS: 246-562-2	<ul> <li>Flam. Liq. 3, H226</li> <li>Asp. Tox. 1, H304</li> </ul>	1-5%
EINECS: 202-114-8 Reg.nr.: 01-2120791683-42       STOT RE 2, H373 Eye Dam. 1, H318          CAS: 1308-38-9 EINECS: 215-160-9 Reg.nr.: 01-2119433951-39-0000       dichromium trioxide substance with a Community workplace exposure limit       <1%	EINECS: 231-944-3 Index number: 030-011-00-6		1-5%
EINECS: 215-160-9 Reg.nr.: 01-2119433951-39-0000       substance with a Community workplace exposure limit          CAS: 141-78-6 EINECS: 205-500-4 Index number: 607-022-00-5 Reg.nr.: 01-2119475103-46       ethyl acetate       <1%	EINECS: 202-114-8	STOT RE 2, H373 Eye Dam. 1, H318	
EINECS: 205-500-4       Flam. Liq. 2, H225         Index number: 607-022-00-5       Eye Irrit. 2, H319; STOT SE 3, H336         CAS: 136-52-7       cobalt(II) 2-ethylhexanoate         EINECS: 205-250-6       Repr. 1A, H360F         Reg.nr.: 01-2119524678-29-xxxx       Repr. 1A, H360F         Valuatic Acute 1, H400       Eye Irrit. 2, H319; Skin Sens. 1A, H317         Aquatic Chronic 3, H412       Aquatic Chronic 3, H412         CAS: 123-31-9       1,4-dihydrxybenzene         EINECS: 204-617-8       Acute Tox. 3, H311         Index number: 604-005-00-4       Yee Dam. 1, H318         Reg.nr.: 01-2119524016-51       Yee Dam. 1, H300         Valuatic Acute 1, H400       Acute Tox. 4, H302; Skin Sens. 1, H317         CAS: 108-31-6       maleic anhydride         EINECS: 203-571-6       maleic anhydride         Index number: 607-096-00-9       Skin Corr. 1B, H314; Eye Dam. 1, H318	EINECS: 215-160-9		<1%
EINECS: 205-250-6       Repr. 1A, H360F         Reg.nr.: 01-2119524678-29-xxxx       Aquatic Acute 1, H400         i Eye Irrit. 2, H319; Skin Sens. 1A, H317         Aquatic Chronic 3, H412         CAS: 123-31-9         EINECS: 204-617-8         Index number: 604-005-00-4         Reg.nr.: 01-2119524016-51         Muta. 2, H341; Carc. 2, H351         Eye Dam. 1, H318         Aquatic Acute 1, H400         Acute Tox. 4, H302; Skin Sens. 1, H317         CAS: 108-31-6         EINECS: 203-571-6         Index number: 607-096-00-9	EINECS: 205-500-4 Index number: 607-022-00-5	& Flam. Lig. 2, H225	<1%
EINECS: 204-617-8       Acute Tox. 3, H311         Index number: 604-005-00-4       Muta. 2, H341; Carc. 2, H351         Reg.nr.: 01-2119524016-51       Eye Dam. 1, H318         Aquatic Acute 1, H400       Acute Tox. 4, H302; Skin Sens. 1, H317         CAS: 108-31-6       maleic anhydride         EINECS: 203-571-6       Resp. Sens. 1, H334; STOT RE 1, H372         Index number: 607-096-00-9       Skin Corr. 1B, H314; Eye Dam. 1, H318	EINECS: 205-250-6	<ul> <li>Repr. 1A, H360F</li> <li>Aquatic Acute 1, H400</li> <li>Eye Irrit. 2, H319; Skin Sens. 1A, H317</li> </ul>	<1%
EINECS: 203-571-6 Index number: 607-096-00-9 Skin Corr. 1B, H334; STOT RE 1, H372 Skin Corr. 1B, H314; Eye Dam. 1, H318	EINECS: 204-617-8 Index number: 604-005-00-4	<ul> <li>Acute Tox. 3, H311</li> <li>Muta. 2, H341; Carc. 2, H351</li> <li>Eye Dam. 1, H318</li> <li>Aquatic Acute 1, H400</li> </ul>	<1%
Additional information:     For the wording of the listed hazard phrases refer to section 16.	EINECS: 203-571-6 Index number: 607-096-00-9 Reg.nr.: 01-2119472428-31	<ul> <li>Resp. Sens. 1, H334; STOT RE 1, H372</li> <li>Skin Corr. 1B, H314; Eye Dam. 1, H318</li> <li>Acute Tox. 4, H302; Skin Sens. 1A, H317</li> </ul>	<1%

#### **SECTION 4: First aid measures**

#### · 4.1 Description of first aid measures

General information:	Immediately remove any clothing soiled by the product.
	Symptoms of poisoning may even occur after several hours; therefore medical
	observation for at least 48 hours after the accident.
	Take affected persons out into the fresh air.
	Position and transport stably in side position.
<ul> <li>After inhalation:</li> </ul>	Supply fresh air. If required, provide artificial respiration. Keep patient warm.
	Consult doctor if symptoms persist.
	In case of unconsciousness place patient stably in side position for
	transportation.
<ul> <li>After skin contact:</li> </ul>	Immediately wash with water and soap and rinse thoroughly.
	If skin irritation continues, consult a doctor.
<ul> <li>After eye contact:</li> </ul>	Rinse opened eye for several minutes under running water. Then consult a
	doctor.
<ul> <li>After swallowing:</li> </ul>	Do not induce vomiting; call for medical help immediately.
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· 4.2 Most important symptoms	(Contd. of page 3) Drink plenty of water and provide fresh air. Call for a doctor immediately.
and effects, both acute and	
delayed	Headache
<u></u>	Dizziness
	Dizziness
	Nausea
- Information for doctor:	With reference to section 2 the formulation contains styrene in the indicated mass concentration range. Styrene fumes will preferably be incorporated by inhalation via respiratory tract, skin resorption is currently considered as an inferior way of incorporation. In case of inhalation styrene is absorbed in a 60 90% range. Distribution in organism occurs rapidly, the maximum blood concentration can be analyzed after one hour after incorporation. Styrene exposition affects skin, mucous membranes, and central nervous system (CNS). Acute damages / risks to health: In case of styrene poisoning mainly damages to and interactions with centra nervous system (CNS) arise. In concentration ranges above 200 ml/m3 symptoms such as fatigue, nausea, imbalance and prolonged response times are observed. Chronical health risks: Effects at central and peripheral nervous system and respiratory tract are evident in literature. Main health risks are: - prolonged response times
	- reduced cognitive performance, partial amnesia
	- retardation of nervous impulse transition speed
	- disturbances of pulmonary function
• <u>Hazards</u>	Danger of impaired breathing. Skin contact with polyester and epoxy resin solutions as ingredient of the product should be avoided due to risks of skin irritations or allergic skin appearances. If occasional hand contact can not be avoided, protection gloves proper protection ointments and protective agents generating a protective laye on the skin were applied.
· 4.3 Indication of any immediate	
medical attention and special	
treatment needed	If swallowed, gastric irrigation with added, activated carbon.
SECTION 5: Firefighting measur	es
<ul> <li><u>5.1 Extinguishing media</u></li> <li><u>Suitable extinguishing agents:</u></li> </ul>	CO2, powder or water spray. Fight larger fires with water spray or alcohor resistant foam.
For safety reasons unsuitable extinguishing agents:     52 Special because arising from	Water with full jet
<ul> <li>5.2 Special hazards arising from the substance or mixture</li> </ul>	Formation of toxic gases is possible during heating or in case of fire. In case of fire, the following can be released: Carbon monoxide (CO)
	Under certain fire conditions, traces of other toxic gases cannot be excluded.
5.3 Advice for firefighters     Protective equipment:	Wear self-contained respiratory protective device. Do not inhale explosion gases or combustion gases. Wear fully protective suit.
Additional information	Dispose of fire debris and contaminated fire fighting water in accordance with
	official regulations. (Contd. on page 5

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	Collect contaminated fire fighting water separately. I system.	(Contd. of page 4) t must not enter the sewage
SECTION 6: Accidental release n	neasures	
• 6.1 Personal precautions, protective equipment and emergency procedures	Wear protective equipment. Keep unprotected perso Ensure adequate ventilation Keep away from ignition sources.	ns away.
· 6.2 Environmental precautions:	Use respiratory protective device against the effects Do not allow product to reach sewage system or any Inform respective authorities in case of seepage in system. Do not allow to enter sewers/ surface or ground wate	water course. to water course or sewage
<ul> <li>6.3 Methods and material for containment and cleaning up:</li> </ul>	Pick up mechanically. Ensure adequate ventilation.	
<u>6.4 Reference to other sections</u>	Dispose of the material collected according to regula See Section 7 for information on safe handling. See Section 8 for information on personal protection See Section 13 for disposal information.	
SECTION 7: Handling and storage		
· 7.1 Precautions for safe	<b>j</b> -	
handling	Keep receptacles tightly sealed. Store in cool, dry place in tightly closed receptacles. Keep away from heat and direct sunlight. Prevent formation of aerosols. Ensure good interior ventilation, especially at floor than air). Ensure good ventilation/exhaustion at the workplace. Use only in well ventilated areas.	
<ul> <li>Information about fire - and explosion protection:</li> </ul>	Keep ignition sources away - Do not smoke. Protect against electrostatic charges. Protect from heat.	
• 7.2 Conditions for safe storage,	including any incompatibilities	
<ul> <li><u>Storage:</u></li> <li><u>Requirements to be met by</u> storerooms and receptacles:</li> </ul>	Store in a cool location. Store only in the original receptacle. Prevent any seepage into the ground.	
Information about storage in one common storage facility:	Do not store together with acids. Do not store together with alkalis (caustic solutions). Store away from oxidising agents. Store away from foodstuffs.	
Further information about storage conditions:	Protect from heat and direct sunlight. Store in cool, dry conditions in well sealed receptacle Keep container tightly sealed. Store receptacle in a well ventilated area.	es. (Contd. on page 6) GB —

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	Machine Filler Longtime Filler		
7.3 Specif	i <b>c end use(s)</b> No	further relevant information available.	(Contd. of page
SECTION	8: Exposure controls/pers	onal protection	
	information about		
design of t	echnical facilities: No	further data; see item 7.	
	ol parameters		
-		e monitoring at the workplace:	
100-42-5 s	s <b>tyrene</b> rt-term value: 1080 mg/m³, 2	50 ppm	
	p-term value: 1000 mg/m <sup>3</sup> , 20		
	dichromium trioxide		
	g-term value: 0.5 mg/m <sup>3</sup>		
as C	Sr S		
	ethyl acetate		
	rt-term value: 1468 mg/m <sup>3</sup> , 4		
	g-term value: 734 mg/m³, 200 cobalt(II) 2-ethylhexanoate	J ppm	
	g-term value: 0.1 mg/m <sup>3</sup>		
	Co; Carc, Sen		
	,4-dihydrxybenzene		
	g-term value: 0.5 mg/m <sup>3</sup>		
108-31-6 r	naleic anhydride		
	rt-term value: 3 mg/m³ g-term value: 1 mg/m³		
DNELs			
100-42-5 s	styrene		
	DNEL (Langzeit-wiederholt)	2.1 mg/kg bw/day (BEV)	
Dermal	DNEL (Langzeit-wiederholt	) 406 mg/kg bw/day (ARB)	
		343 mg/kg bw/day (BEV)	
Inhalative	DNEL (Kurzzeit-akut)	289-306 mg/m³ Air (ARB)	
		174.25-182.75 mg/m <sup>3</sup> Air (BEV)	
	DNEL (Langzeit-wiederholt)	85 mg/m³ Air (ARB)	
		10.2 mg/m <sup>3</sup> Air (BEV)	
	4 vinyltoluene		
	DNEL (Langzeit-wiederholt)	<u> </u>	
	trizinc bis(orthophosphate	•	
Oral	DNEL (Langzeit-wiederholt)		
Dermal	DNEL (Langzeit-wiederholt)		
المهما مل		83 mg/kg bw/day (BEV)	
innalative	DNEL (Langzeit-wiederholt)		
1200 20 0	dichromium trioxide	2.5 mg/m³ Air (BEV)	
		2 mg/m3 Air (APP)	
malative	DNEL (Kurzzeit-akut)	2 mg/m <sup>3</sup> Air (ARB)	
	DNEL (Langzeit-wiederholt)		
		0.5 mg/m <sup>3</sup> Air (BEV)	

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			(Cantal at as
141-78-6	ethyl acetate		(Contd. of pa
Oral	DNEL (Langzeit-wiederho	t) 4.5 mg/kg bw/day (BEV)	
Dermal	DNEL (Langzeit-wiederho	lt) 63 mg/kg bw/day (ARB)	
		37 mg/kg bw/day (BEV)	
Inhalative	DNEL (Kurzzeit-akut)	1,468 mg/m <sup>3</sup> Air (ARB)	
		734 mg/m³ Air (BEV)	
	DNEL (Langzeit-wiederho	t) 734 mg/m³ Air (ARB)	
		367 mg/m <sup>3</sup> Air (BEV)	
136-52-7 (	obalt(II) 2-ethylhexanoat	6	
Oral	DNEL (Langzeit-wiederho	t) 0.0558 mg/kg bw/day (BEV)	
Inhalative	DNEL (Langzeit-wiederho	t) 0.235 mg/m <sup>3</sup> Air (ARB)	
		0.037 mg/m <sup>3</sup> Air (BEV)	
<b>123-31-9</b> 1	,4-dihydrxybenzene		
Dermal		lt) 128 mg/kg bw/day (ARB)	
		64 mg/kg bw/day (BEV)	
Inhalative	DNEL (Langzeit-wiederho		
		0.5-1.74 mg/m <sup>3</sup> Air (BEV)	
108-31-6 r	naleic anhydride		
Dermal	DNEL (Kurzzeit-akut)	0.04 mg/kg bw/day (ARB)	
	· · · · · · · · · · · · · · · · · · ·	lt) 0.04 mg/kg bw/day (ARB)	
Inhalative	DNEL (Kurzzeit-akut)	0.8 mg/m <sup>3</sup> Air (ARB)	
	DNEL (Langzeit-wiederho		
PNECs	( J	, 5 ( ,	
100-42-5 s	stvrene		
	ssrig) 5 mg/l (KA)		
	0.014 mg/l (MW)		
	0.028 mg/l (SW)		
	0.04 mg/l (WAS)		
PNEC (fes	υ, ,	ew (BO)	
	0.307 mg/kg Trocke		
	0.614 mg/kg Trocke	,	
25013-15-	4 vinyltoluene		
	ssrig) 1 mg/l (KA)		
	0.002 mg/l (MW)		
	0.0498 mg/l (SW)		
PNEC (fes	υ, ,	ngew (BO)	
	0.0684 mg/kg Trock	<b>o</b> ( )	
	0.684 mg/kg Trocke	,	
1308-38-9	dichromium trioxide		
	ssrig) 10 mg/l (KA)		
	0.0047 mg/l (MW)		
	0.0047 mg/l (MW)		
PNEC (fes	• • •	ew (BO)	
	1.31 mg/kg Trocken		



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141-78-6 ethyl	acetate (Contd. of page
PNEC (wässrig)	
( G)	0.024 mg/l (MW)
	0.24 mg/l (SW)
	1.65 mg/l (WAS)
PNEC (fest)	0.148 mg/kg Trockengew (BO)
- ( )	0.115 mg/kg Trockengew (MWS)
	1.15 mg/kg Trockengew (SWS)
136-52-7 cobal	t(II) 2-ethylhexanoate
	0.37 mg/l (KA)
	0.00236 mg/l (MW)
	0.00051 mg/l (SW)
PNEC (fest)	10.9 mg/kg Trockengew (BO)
	9.5 mg/kg Trockengew (MWS)
	9.5-11.2 mg/kg Trockengew (SWS)
123-31-9 1.4-di	hydrxybenzene
	0.71 mg/l (KA)
( 0)	0.0000114 mg/l (MW)
	0.000114 mg/l (SW)
	0.00134 mg/l (WAS)
PNEC (fest)	0.000129 mg/kg Trockengew (BO)
	0.000097 mg/kg Trockengew (MWS)
	0.00098 mg/kg Trockengew (SWS)
108-31-6 malei	
	44.6 mg/l (KA)
	0.00446 mg/l (MW)
	0.0446 mg/l (SW)
	0.4281 mg/l (WAS)
PNEC (fest)	0.0415 mg/kg Trockengew (BO)
- ( )	0.0334 mg/kg Trockengew (MWS)
	0.334 mg/kg Trockengew (SWS)
Additional inform	
Additional inform 8.2 Exposure of Personal protect	zontrols tive equipment:
measures:	ive and hygienic The usual precautionary measures are to be adhered to when hand
<u>ineasures.</u>	chemicals. Keep away from foodstuffs, beverages and feed.
	Immediately remove all soiled and contaminated clothing Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin.
	Do not inhale gases / fumes / aerosols. Do not eat, drink, smoke or sniff while working.
	Use skin protection cream for skin protection.
Respiratory pro	Clean skin thoroughly immediately after handling the product. Use suitable respiratory protective device in case of insufficient ventilation. In case of brief exposure or low pollution use respiratory filter device. In case

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Safety data sheet

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according to 1907/2006/EC, Article 31 Version number 16

**Trade name: Machine Filler Longtime Filler** (Contd. of page 8) Short term filter device: Filter A/P2 · Protection of hands: Preventive skin protection by use of skin-protecting agents is recommended. After use of gloves apply skin-cleaning agents and skin cosmetics. Skin protection agent recommendation for preventive skin shelter without use of protective gloves: ARRETIL (http://www.stoko.com) Skin protection agent recommendation for preventive skin shelter in application and combination of protective gloves: STOKO EMULSION (http://www.stoko.com) Skin protection recommendation for skin cleaning after product handling: Kresto Classic (http://debstoko.com) Skin protection agent recommendation for skin aftercare: STOKO VITAN (http://www.stoko.com) Protective gloves The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation The protection gloves to be used have to comply with the specifications of the directive 89/686/EC and the directive derived decree EN374, respectively, e.g. the above listed protection glove type. The mentioned permeation times' data were generated and verified with material samples of the recommended protection glove type in the scope of laboratory anylyses of the company KCL GmbH in compliance with EN374. This recommendation refers exclusively to the material safety data sheet referenced product delivered by Akemi and the indicated field of application. In case of product dilution or in case of mixture with different substances or chemicals, and in condition of EN374 deviation the producer of CE-approved protection gloves must be contacted for detailed information (e.g., KCL GmbH, Germany, 36124 Eichenzell, internet: http://www.kcl.de). · Material of gloves Butyl rubber, BR The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. Penetration time of glove material The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed. Value for the permeation: Level  $\leq$  2, 30 min · For the permanent contact gloves made of the following materials are suitable: Butyl rubber, BR Butoject (KCL, Art\_No. 897, 898) As protection from splashes gloves made of the following materials are suitable: Butyl rubber, BR Butoject (KCL, Art\_No. 897, 898) · Not suitable are gloves made of the following materials: Chloroprene rubber, CR Leather gloves Strong material gloves · Eye protection: Tightly sealed goggles (Contd. on page 10) GB

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Trade name: Machine Filler Longtime Filler		
• Body protection:	Protective work clothing	(Contd. of page 9)
SECTION 9: Physical and chem	ical properties	
· 9.1 Information on basic physic     · General Information	al and chemical properties	
<ul> <li><u>Appearance:</u></li> <li><u>Form:</u></li> <li><u>Colour:</u></li> <li>Odour:</li> </ul>	Structurally viscous Various colours Specific type	
· pH-value:	Not applicable	
Change in condition     Melting point/freezing point:     Initial boiling point and boiling ra	Undetermined. ange: 145 °C	
· Flash point:	32 °C	
Ignition temperature:	480 °C	
Auto-ignition temperature:	Product is not selfigniting.	
Explosive properties:	Product is not explosive. However, formation of mixtures are possible.	of explosive air/vapour
Explosion limits: Lower: Upper:	1.2 Vol % 8.9 Vol %	
<ul> <li>Vapour pressure at 20 °C:</li> </ul>	6 hPa	
Density at 20 °C:	2.02 g/cm <sup>3</sup> ([1,92 - 2,05 g/cm <sup>3</sup> ])	
<u>Solubility in / Miscibility with</u> <u>water:</u>	Not miscible or difficult to mix.	
• <u>Viscosity:</u> <u>Dynamic:</u>	Not determined. Not applicable	
Kinematic:	Not determined. Not applicable	
<u>Solvent content:</u> <u>Organic solvents:</u>	12.0 %	
Solids content: • 9.2 Other information	87.3 % No further relevant information available.	
SECTION 10: Stability and react	tivity	
<ul> <li><u>10.1 Reactivity</u></li> <li><u>10.2 Chemical stability</u></li> <li>Thermal decomposition /</li> </ul>	No further relevant information available.	
conditions to be avoided:	No decomposition if used according to specifications. No decomposition if used and stored according to speci	fications.
<ul> <li><u>10.3 Possibility of hazardous</u> reactions</li> </ul>	Exothermic polymerisation. Reacts with peroxides and other radical forming substan Reacts with strong alkali. Reacts with strong acids.	nces.
· 10.4 Conditions to avoid	Reacts with strong oxidising agents. No further relevant information available.	(Contd on page 11)



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	Machine Filler Longtime Fille			
<u>10.5 Incompatible materials:</u> <u>10.6 Hazardous decomposition</u> products:			No further relevant information available.	(Contd. of page
			Carbon monoxide and carbon dioxide Organic phosphorus compounds Possible in traces.	
SECTION	11: Toxicologi	ical inform	nation	
• <b>11.1 Infor</b>	mation on toxi		effects Based on available data, the classification criteria are not met	
· LD/LC50 v	alues relevant f	for classifi	cation:	
ATE (Acu	te Toxicity Esti	imates)		
Inhalative	•	>78.5 mg	n/l	
1 <b>00-42-5</b> s Oral	LD50	N 0 000	an (rot)	
			ng/kg (rat)	
	LD50	-	ng/kg (rat) (OECD-Prüfrichtlinie 402)	
Inhalative			n3 (mouse)	
	LC50/4 h	11.8 mg/		
	NOAEC	4.34 mg/	(rat)	
	4 vinyltoluene			
Oral	LD50	3,680 mg	• • •	
	NOAEL	600 mg/k		
	LD50	-	ı/kg (rabbit)	
Inhalative			ng/m3 (rat)	
	LC50/4 h	11 mg/l (	,	
7779-90-0	trizinc bis(orth		•	
Oral	LD50	>5,000 m	ng/kg (rat)	
Inhalative	LC50/4 h	>5.7 mg/	l (rat)	
91-99-6 2,	2'-(m-tolylimin	o)diethan	ol	
Oral	LD50	500 mg/k	g (ATE)	
1308-38-9	dichromium tr	rioxide		
Oral	LD50	10,000 m	ng/kg (rat)	
Inhalative	LC50/4 h	>5.41 mg	g/l (rat) (OECD 403)	
141-78-6 e	ethyl acetate			
Oral	LD50	4,100 mg	J/kg (mouse)	
		5,620 mg	y/kg (rat)	
		4,934 mg	J/kg (rbt)	
	NOAEL-Werte	900 mg/k	rg (rat)	
Dermal	LD50	>18,000	mg/kg (rabbit)	
Inhalative	LC50	58 mg/l (	rat)	
	LC50/4 h	1,600 mg		
	LC50/1h	200 mg/l	(rat)	
	LC50/8h	5.86 mg/	l (rat)	
	LC50/48h	333 mg/l	(Leuciscus idus)	
123-31-9 1	,4-dihydrxybe	nzene		
Oral	LD50	302 mg/k	g (rat) (OECD 401)	
		-		(Contd. on page

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	NOEL	50 mg/kg (mouse)		
		75 mg/kg (rabbit)		
		100 mg/kg (rat)		
	NOAEL	15 mg/kg (rat)		
Dermal	LD50	>900 mg/kg (rat)		
108-31-6 r	108-31-6 maleic anhydride			
Oral	LD50	1,090-2,620 mg/kg (rabbit)		
		400-480 mg/kg (rat)		
Dermal	LD50	2,620 mg/kg (rabbit)		
Inhalative	LC50/1h	>4.35 mg/l (rat)		
	LC50/48h	138 mg/l (lem)		
<ul> <li>Skin corro</li> <li>Serious ey</li> <li>Respirator</li> </ul>	<ul> <li>Primary irritant effect:</li> <li>Skin corrosion/irritation</li> <li>Serious eye damage/irritation</li> <li>Respiratory or skin sensitisation</li> <li>Experience with humans:</li> <li>Causes skin irritation.</li> <li>Causes serious eye irritation.</li> <li>Causes serious eye irritation.</li> <li>Causes serious eye irritation.</li> <li>Causes an allergic skin reaction.</li> <li>After incorporation and inhalation styrene predominantly will be metabolize the organism to mandelic and phenylglyoxylic acid and matabolites will p through urine excretion.</li> </ul>			
	<ul> <li>CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)</li> </ul>			
	mutagenicity	Based on available data, the classification criteria are not met. Based on available data, the classification criteria are not met.		
<ul> <li>Carcinoge</li> <li>Reproduct</li> </ul>		Suspected of damaging the unborn child.		
	gle exposure	Based on available data, the classification criteria are not met.		
· <u>STOT-rep</u>	eated exposure	May cause damage to the hearing organs through prolonged or repeated exposure.		
<ul> <li>Aspiration</li> </ul>	hazard	Based on available data, the classification criteria are not met.		

#### **SECTION 12: Ecological information**

EC50/72h

· 12.1 Toxicity · Aquatic toxicity: 100-42-5 styrene EC50/96h 6.3 mg/l (Pseudokirchneriella subcapitata) EC50 500 mg/l (BES) (ISO Vorschrift 8192-1986 E) 5.5 mg/l (Photobac. phosphoreum) IC50/72h 4.9 mg/l (green alge) 1.4 mg/l (selenastrum capricornutum) IC5/8d >200 mg/l (Scenedesmus quadricauda) EC10/16h 72 mg/l (pseudomonas putida) EC50/16h >72 mg/l (pseudomonas putida) EC50/8d >200 mg/l (Scenedesmus quadricauda) EC50/72u >1-<10 mg/l (green alge) EC20/0.5h 140 mg/l (BES) (OECD 209) NOEC/21d 1.01 mg/l (daphnia magna) 0.28 mg/l (Pseudokirchneriella subcapitata) (EPA OTS 797.1050) EC10 EC50/48h 0.56 mg/l (green alge) 3.3-7.4 mg/l (daphnia magna)

0.46-4.3 mg/l (Pseudokirchneriella subcapitata)

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		(Contd. of pag
LC50/96h	>1-<10 mg/l (piscis)	
	19.03-33.53 mg/l (lem)	
	3.24-4.99 mg/l (pimephales promelas)	
	6.75-14.5 mg/l (Pimephales promelas)	
	58.75-95.32 mg/l (poecilia reticulata)	
LC50/72h	4.9 mg/l (green alge)	
25013-15-4 <sup>·</sup>	vinyltoluene	
EC50	2.6 mg/l (Bluegill.)	
EC50/48h	1.3 mg/l (daphnia magna)	
NOELR/72h	1.6 mg/l (green alge)	
NOEC/21d	0.498 mg/l (daphnia magna)	
	0.563 mg/l (piscis)	
EC50/72h	5.2 mg/l (Fathead minnow)	
	2.6 mg/l (selenastrum capricornutum)	
LC50/96h	5.2-23.4 mg/l (piscis)	
7779-90-0 tr	izinc bis(orthophosphate)	
EC50/48h	28.2 mg/l (daphnia magna)	
ErC50/72h	<0.3 mg/l (Desmodesmus subspicatus)	
EC50/48h	<1.7 mg/l (daphnia magna)	
EC50/72h	0.28 mg/l (Selenastrum capricornutum)	
LC50/96h	<5.1 mg/l (Oncorhynchus mykiss)	
91-99-6 2,2'·	(m-tolylimino)diethanol	
EC50/48h	107 mg/l (daphnia magna)	
NOEC	100 mg/l (Pseudokirchneriella subcapitata)	
LC50/96h	>102 mg/l (Danio rerio.)	
LC50/72h	>100 mg/l (Pseudokirchneriella subcapitata)	
1308-38-9 d	ichromium trioxide	
EC50	>10,000 mg/l (BES)	
LC0/96h	>10,000 mg/l (Brachydanio rerio)	
LC50/96h	>10,000 mg/l (Danio rerio.)	
141-78-6 eth		
EC50/96h	220 mg/l (Pimephales promelas)	
EC10/18h	2,900 mg/l (pseudomonas putida)	
EC50/48h	610 mg/l (daphnia magna) (DIN 38412)	
	5,600 mg/l (Desmodesmus subspicatus)	
IC50/48h	3,300 mg/l (Scenedesmus subspicatus)	
LC 0	29.3 mg/l (rat)	
NOELR/72h	>100 mg/l (Desmodesmus subspicatus)	
NOEC/21d	2.4 mg/l (daphnia magna)	
EC10	2,900 mg/l (pseudomonas putida)	
EC50/48h	3,300 mg/l (Scenedesmus subspicatus)	
LC50/96h	230 mg/l (Oncorhynchus mykiss)	
	230 mg/l (Pimephales promelas)	
136-52-7 со	balt(II) 2-ethylhexanoate	

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rade name: Ma			
Lo	ngtime Filler		
			(Contd. of page
	-dihydrxybenzene		
EC50/24h	0.12 mg/l (daphnia m		
EC50	13.5 mg/l (Desmodesmus subspicatus)		
EC50/48h	0.134 mg/l (daphnia magna) (OECD 202)		
ErC50/72h	0.335 mg/l (Pseudokirchneriella subcapitata) (IUCLID)		
NOELR/72h	h 0.019 mg/l (Pseudokirchneriella subcapitata)		
NOEC/21d			
EC50/48h	0.29 mg/l (daphnia m	agna)	
EC50/72h	0.335 mg/l (Scenedesmus subspicatus) (OECD 201)		
LC50/96h	0.17 mg/l (Brachydar	io rerio)	
	0.638 mg/l (Oncorhy	nchus mykiss) (OECD 203)	
	0.044-0.18 mg/l (pim	ephales promelas) (IUCLID)	
108-31-6 ma	leic anhydride		
EC50/24h	316-330 mg/l (daphn	ia magna)	
EC50	77 mg/l (daphnia ma	gna)	
EC10/18h	44.6 mg/l (pseudomo		
EC50/48h	42.81 mg/l (daphnia		
ErC50/72h	- · ·	rchneriella subcapitata) (OECD 202)	
		hneriella subcapitata)	
	10 mg/l (daphnia ma	. ,	
EC50/72h	29 mg/l (Desmodesmus subspicatus)		
	<b>•</b> •	rchneriella subcapitata)	
	>150 mg/l (Selenastr	• •	
LC50/96h	75 mg/l (lepomis mad		
	75 mg/l (Oncorhynch		
· 12.2 Persist			
degradabilit		No further relevant information available.	
	umulative potential	No further relevant information available.	
12.4 Mobility		No further relevant information available.	
<ul> <li>Ecotoxical ef</li> <li>Remark:</li> </ul>	tects:	Harmful to fish	
	ological information:		
General note		Do not allow product to reach ground water, water cou	Irse or sewage system.
		Harmful to aquatic organisms	
		Water hazard class 2 (German Regulation) (Self-as	sessment): hazardous
. 12 5 Rosults	of PBT and vPvB as	water	
· PBT:		Not applicable.	
· vPvB:		Not applicable.	
· 12.6 Other adverse effects		No further relevant information available.	
0507:011			
SECTION 13	: Disposal consider	ations	
	reatment methods		_
<u>Recommend</u>	ation	Must not be disposed together with household garbag	ge. Do not allow product
		reach sewage system.	
	aste catalogue		
		(HOUSEHOLD WASTE AND SIMILAR COMMERC TES) INCLUDING SEPARATELY COLLECTED FRACT	
	ISTITUTIONAL WAS	ESI INCLUDING SEFARATELY CULLECTED FRACT	(Contd. on page
			(Conta. on page

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	Machine Filler Longtime Filler		
00.01.00	and the second state of th		(Contd. of page 14
	separately collected frac		
20 01 27*	paint, inks, adnesives a	nd resins containing hazardous substances	
· <u>Recomme</u>	d packaging: endation: ended cleansing agents:	Disposal must be made according to official reg Empty contaminated packagings thorough thorough and proper cleaning. Alcohol acetone	
SECTION	14: Transport informat	ion	
· <b>14.1 UN-N</b> · <u>ADR, IMD</u>		UN3269	
• <b>14.2 UN p</b> • <u>ADR</u> • IMDG, IAT	roper shipping name	3269 POLYESTER RESIN KIT POLYESTER RESIN KIT	
• <u>ADR</u>	<u>sport hazard class(es)</u>		
· <u>Class</u> · <u>Label</u> · <u>IMDG, IAT</u>	Г <u>А</u>	3 (F3) Flammable liquids. 3	
· <u>Class</u> · <u>Label</u>		3 Flammable liquids. 3	
· <b>14.4 Pack</b> · ADR, IMD		III	
· <b>14.5 Envi</b> · Marine po	ronmental hazards: Ilutant:	No	
	sport in bulk according nd the IBC Code	to Annex II of Not applicable.	
• <u>ADR</u> • Limited qu • Excepted	Additional information: antities (LQ) quantities (EQ)	5L Code: E1 Maximum net quantity per inner Maximum net quantity per outer	
<u>Transport</u>	calegory	3	(Contd. on page 16)

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· Tunnel restriction code     · Remarks:	E Without hardener component: no dangerous goods < 450 l		
<ul> <li>IMDG</li> <li>Limited quantities (LQ)</li> <li>Excepted quantities (EQ)</li> <li>Remarks:</li> </ul>	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml Without hardener component: no dangerous goods < 30 l		
• IATA • Remarks:	Without hardener component: 3/III UN 1866 Resin Solution		
• UN "Model Regulation":	UN 3269 POLYESTER RESIN KIT, 3, III		
SECTION 15: Regulatory information of the section o	ation nental regulations/legislation specific for the substance or mixture		
<ul> <li>Directive 2012/18/EU</li> <li>Named dangerous substances - ANNEX I</li> <li>Seveso category</li> <li>Qualifying quantity (tonnes) for the</li> </ul>	None of the ingredients is listed. P5c FLAMMABLE LIQUIDS		
application of lower-tier requirements · Qualifying quantity (tonnes) for the application of upper-tier	5,000 t		
requirements • REGULATION (EC) No 1907/2006	50,000 t		
ANNEX XVII	Conditions of restriction: 3		
<ul> <li><u>National regulations:</u></li> <li><u>Information about limitation of use:</u></li> </ul>	Employment restrictions concerning juveniles must be observed. Employment restrictions concerning pregnant and lactating women must be observed.		
Waterhazard class: <u>VOC EU</u>	Water hazard class 2 (Self-assessment): hazardous for water. 254.7 g/l		
<ul> <li><u>15.2 Chemical safety</u> assessment:</li> </ul>	A Chemical Safety Assessment has not been carried out.		
SECTION 16: Other information			
	resent knowledge. However, this shall not constitute a guarantee for any specific blish a legally valid contractual relationship.		
· · <u>Relevant phrases</u>	<ul> <li>H225 Highly flammable liquid and vapour.</li> <li>H226 Flammable liquid and vapour.</li> <li>H302 Harmful if swallowed.</li> <li>H304 May be fatal if swallowed and enters airways.</li> </ul>		

- H311 Toxic in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.

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Trade name: Machine Filler Longtime Filler	
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	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
	H335 May cause respiratory irritation.
	H336 May cause drowsiness or dizziness.
	H341 Suspected of causing genetic defects.
	H351 Suspected of causing cancer.
	H360F May damage fertility. H361d Suspected of damaging the unborn child.
	H372 Causes damage to the hearing organs through prolonged or repeated
	exposure. H373 May cause damage to the hearing organs through prolonged or repeated
	exposure.
	H400 Very toxic to aquatic life.
	H410 Very toxic to aquatic life with long lasting effects.
Recommended restriction of use	H412 Harmful to aquatic life with long lasting effects.
· <u>Recommended restriction of use</u>	refer to Technical Data Sheet (TDS)
<ul> <li>Department issuing SDS:</li> </ul>	Laboratory
<ul> <li>Abbreviations and acronyms:</li> </ul>	RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
	ICAO: International Civil Aviation Organisation
	ADR: Accord européen sur le transport des marchandises dangereuses par Route (European
	Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods
	IATA: International Air Transport Association
	GHS: Globally Harmonised System of Classification and Labelling of Chemicals
	EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances
	CAS: Chemical Abstracts Service (division of the American Chemical Society)
	DNEL: Derived No-Effect Level (REACH)
	PNEC: Predicted No-Effect Concentration (REACH) LC50: Lethal concentration, 50 percent
	LD50: Lethal dose, 50 percent
	PBT: Persistent, Bioaccumulative and Toxic
	vPvB: very Persistent and very Bioaccumulative Flam. Liq. 2: Flammable liquids – Category 2
	Flam. Liq. 3: Flammable liquids – Category 3
	Acute Tox. 3: Acute toxicity - dermal – Category 3 Acute Tox. 4: Acute toxicity - inhalation – Category 4
	Skin Corr. 1B: Skin corrosion/irritation – Category 1B
	Skin Irrit. 2: Skin corrosion/irritation – Category 2
	Eye Dam. 1: Serious eye damage/eye irritation – Category 1 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
	Resp. Sens. 1: Respiratory sensitisation – Category 1
	Skin Sens. 1: Skin sensitisation – Category 1
	Skin Sens. 1A: Skin sensitisation – Category 1A Skin Sens. 1B: Skin sensitisation – Category 1B
	Muta. 2: Germ cell mutagenicity – Category 2
	Carc. 2: Carcinogenicity – Category 2 Repr. 1A: Reproductive toxicity – Category 1A
	Repr. 2: Reproductive toxicity – Category 2
	STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
	STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1 STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
	Asp. Tox. 1: Aspiration hazard – Category 1
	Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
	Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3
· Sources	REACH directive 1907/2006/EC
* Data compared to the previous	
version altered.	Adaptation in accordance with REACH directive 1907/2006/EC