

Technical Data Sheet

Page 1 of 1

- Properties:** AKEMI® Lettering Colours Sprays are high-quality, solvent containing special lacquers with metal pigments, free from CFC. The products are characterized by the following qualities:
- fast hardening
 - weather-resistant
 - non-yellowing
 - colour fast - brilliance is retained
- Application Area:** AKEMI® Lettering Colour Sprays are mainly used in stone processing trade to set up large-area written characters with stencils on monuments, gravestones or sculptures.
- Instructions for Use:**
1. The surface to be treated must be degreased, dry and free from dust.
 2. Parts not to be treated should be covered and surrounding areas be protected from spray mist..
 3. Shake can well.
 4. Spray from a distance of 25 cm in a crisscross pattern.
- Special Notes:**
- Use AKEMI® Liquid Glove to protect your hands.
 - Do not use in case of high temperatures or intensive sun light (too fast drying - formation of lacquer films). Ideal temperature 15-25°C.
 - Several thin layers should be applied instead of one thick layer (better drying).
 - The spray valves must not be cleared when finished work.
 - Parts that have been sprayed by mistake can be cleaned with AKEMI® Nitro-Dilution (test for resistance).
- Technical Data:**
- | | |
|----------------------|--|
| Colours: | black, white, antique silver, antique gold |
| Coverage: | approx. 1.5 m ² /spray can |
| Density: | 0.8 g/cm ³ |
| Polishable: | after approx. 18 hours |
| Petrol resistance: | after approx. 18 hours |
| Drying time (20°C) | dust dry after 10 minutes |
| (crisscrosspattern): | tack-free after 15 minutes |
| | dry to the touch after 30 minutes |
- Storage:** 1 year approx. if stored in cool place free from frost in its tightly closed original container.
- Health & Safety:** Read Material Safety Data Sheet before handling or using this product.
- Important Notice:** The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trails of the product, in an inconspicuous area or fabrication of a sample piece.

TDS 11.15