

## Technical Data Sheet

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<b>Properties:</b>	AKEMI® Lettering Colours Sprays are high-quality, solvent containing special lacquers with metal pigments, free from CFC. The products are characterized by the following qualities: <ul style="list-style-type: none"><li>- fast hardening</li><li>- weather-resistant</li><li>- non-yellowing</li><li>- colour fast - brilliance is retained</li></ul>	
<b>Application Area:</b>	AKEMI® Lettering Colour Sprays are mainly used in stone processing trade to set up large-area written characters with stencils on monuments, gravestones or sculptures.	
<b>Instructions for Use:</b>	<ol style="list-style-type: none"><li>1. The surface to be treated must be degreased, dry and free from dust.</li><li>2. Parts not to be treated should be covered and surrounding areas be protected from spray mist..</li><li>3. Shake can well.</li><li>4. Spray from a distance of 25 cm in a crisscross pattern.</li></ol>	
<b>Special Notes:</b>	<ul style="list-style-type: none"><li>- Use AKEMI® Liquid Glove to protect your hands.</li><li>- Do not use in case of high temperatures or intensive sun light (too fast drying - formation of lacquer films). Ideal temperature 15-25°C.</li><li>- Several thin layers should be applied instead of one thick layer (better drying).</li><li>- The spray valves must not be cleared when finished work.</li><li>- Parts that have been sprayed by mistake can be cleaned with AKEMI® Nitro-Dilution (test for resistance).</li></ul>	
<b>Technical Data:</b>	Colours:	black, white, antique silver, antique gold
	Coverage:	approx. 1.5 m²/spray can
	Density:	0.8 g/cm³
	Polishable:	after approx. 18 hours
	Petrol resistance:	after approx. 18 hours
	Drying time (20°C)	dust dry after 10 minutes
	(crisscrosspattern):	tack-free after 15 minutes
		dry to the touch after 30 minutes
<b>Storage:</b>	1 year approx. if stored in cool place free from frost in its tightly closed original container.	
<b>Health &amp; Safety:</b>	Read Material Safety Data Sheet before handling or using this product.	
<b>Important Notice:</b>	The above information is based on the latest stage of development and application technology. Due to a multiplicity of different influencing factors, this information – as well as other oral or written technical advises – must be considered as non-binding hints. The user is obliged in each particular case to conduct performance tests, including but not limited to trials of the product, in an inconspicuous area or fabrication of a sample piece.	

TDS 11.15