

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 29.06.2023

Version number 3 (replaces version 2)

Revision: 29.06.2023

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name: **Akepox CLARO SOFT-GEL 2:1 Komponente B**

Article number: 11265 (11263)

UFI: J468-A0U3-X006-U4C3

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Epoxy resin adhesive  
Hardening agent/ Curing agent

#### 1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: AKEMI chemisch technische Spezialfabrik GmbH  
Lechstrasse 28  
D 90451 Nürnberg

Tel. +49(0)911-642960  
Fax. +49(0)911-644456  
e-mail info@akemi.de

Further information obtainable from:

Laboratory

#### 1.4 Emergency telephone number:

Product Safety Department AKEMI chemisch technische Spezialfabrik GmbH  
Tel. +49(0)911-64296-59  
Reachable during the following office hours:  
Monday – Thursday from 07:30 a.m. to 16:30 p.m.  
Friday from 07:30 a.m. to 13:30 p.m.

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Acute Tox. 4 H332 Harmful if inhaled.

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Response: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
Call a POISON CENTER/doctor if you feel unwell.

Storage: Store locked up.  
Store in a well-ventilated place. Keep container tightly closed.

#### 2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

Hazard pictograms

The product is classified and labelled according to the CLP regulation.



GHS05 GHS07

Signal word

Danger

Hazard-determining components of labelling:

Benzyl alcohol  
2,2,4-trimethylhexan-1,6-diamine  
1,3-Cyclohexanedimethanamine  
3-aminomethyl-3,5,5-trimethylcyclohexylamine

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EU

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Hazard statements

2,2,4(2,4,4)-Trimethyl-1,6-hexanediamine reaction product with 1,6-hexanediol diglycidyl ether

Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2-(chloromethyl)oxirane, reaction products with 2,2,4 (or 2,4,4)-trimethyl-1,6-hexanediamine

Cyclohexanemethanamine, 5-amino-1,3,3-Trimethyl-, reaction products with 2,2'-[1,6-hexanediylbis(oxymethylene)]bis[oxirane]

H332 Harmful if inhaled.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read carefully and follow all instructions.

P260 Do not breathe vapours.

P280 Wear protective gloves / eye protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazardsResults of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

Determination of endocrine-disrupting properties

For information on endocrine disrupting properties see section 11.

**SECTION 3: Composition/information on ingredients**3.2 MixturesDescription: Mixture of substances listed below with nonhazardous additions.Dangerous components:

CAS: 100-51-6 EINECS: 202-859-9 Index number: 603-057-00-5 Reg.nr.: 01-2119492630-38-0000	Benzyl alcohol Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332; Eye Irrit. 2, H319	12.5-25%
CAS: 25513-64-8 EINECS: 247-063-2 Reg.nr.: 01-2119560598-25-xxxx	2,2,4-trimethylhexan-1,6-diamine Skin Corr. 1A, H314; Eye Dam. 1, H318 Acute Tox. 4, H302; Skin Sens. 1A, H317	<12.5%
CAS: 2579-20-6 EINECS: 219-941-5 Reg.nr.: 01-2119543741-41-xxxx	1,3-Cyclohexanedimethanamine Skin Corr. 1A, H314; Eye Dam. 1, H318 Acute Tox. 4, H302; Acute Tox. 4, H312 Aquatic Chronic 3, H412	<10%
CAS: 2855-13-2 EINECS: 220-666-8 Index number: 612-067-00-9 Reg.nr.: 01-2119514687-32-0000	3-aminomethyl-3,5,5-trimethylcyclohexylamine Skin Corr. 1B, H314; Eye Dam. 1, H318 Acute Tox. 4, H302; Skin Sens. 1A, H317 ATE: LD50 oral: 1,030 mg/kg Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.001 %	1-5%
CAS: 68609-08-5 EC number: 614-657-1 Reg.nr.: REACH Annex V No. 4	3-(aminomethyl)-3,5,5-trimethylcyclohexan-1-amine Skin Corr. 1B, H314; Eye Dam. 1, H318	1-5%

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CAS: 111850-23-8 Reg.nr.: REACH Annex V No. 4	Phenol, 4,4'- (1-methylethylidene)bis-, polymer with 2-(chloromethyl)oxirane, reaction products with 2,2,4 (or 2,4,4)-trimethyl-1,6-hexanediamine Skin Corr. 1B, H314; Eye Dam. 1, H318 Acute Tox. 4, H302; Skin Sens. 1, H317 Aquatic Chronic 3, H412	1-5%
CAS: 90341-98-3 EINECS: 291-131-5 Reg.nr.: REACH Annex V No. 4	Cyclohexanemethanamine, 5-amino-1,3,3-Trimethyl-, reaction products with 2,2'-[1,6-hexanediylbis(oxymethylene)]bis[oxirane] Skin Corr. 1B, H314; Eye Dam. 1, H318 Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317 Aquatic Chronic 3, H412	<1%
Reg.nr.: REACH Annex V No.4	2,2,4(2,4,4)-Trimethyl-1,6-hexanediamine reaction product with 1,6-hexanediol diglycidyl ether Skin Corr. 1A, H314; Eye Dam. 1, H318 Acute Tox. 4, H302; Skin Sens. 1A, H317 Aquatic Chronic 3, H412	<1%

· Additional information: For the wording of the listed hazard phrases refer to section 16.

#### SECTION 4: First aid measures

##### · 4.1 Description of first aid measures

- General information: Take affected persons out into the fresh air.  
Position and transport stably in side position.  
Immediately remove any clothing soiled by the product.  
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- After inhalation: Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: If skin irritation continues, consult a doctor.  
Immediately wash with water and soap and rinse thoroughly.  
Immediately rinse with water.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing: Call for a doctor immediately.  
Drink plenty of water and provide fresh air. Call for a doctor immediately.

##### · 4.2 Most important symptoms and effects, both acute and delayed

Headache  
Dizziness  
Nausea  
Breathing difficulty  
Coughing  
Danger of impaired breathing.

##### · Hazards

##### · 4.3 Indication of any immediate medical attention and special treatment needed

If swallowed, gastric irrigation with added, activated carbon.

#### SECTION 5: Firefighting measures

##### · 5.1 Extinguishing media

- Suitable extinguishing agents: Use fire extinguishing methods suitable to surrounding conditions.

##### · 5.2 Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in case of fire.  
In case of fire, the following can be released:

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**· 5.3 Advice for firefighters****· Protective equipment:****· Additional information**

Carbon monoxide (CO)

Nitrogen oxides (NOx)

Under certain fire conditions, traces of other toxic gases cannot be excluded.

Wear fully protective suit.

Wear self-contained respiratory protective device.

Do not inhale explosion gases or combustion gases.

Collect contaminated fire fighting water separately. It must not enter the sewage system.

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

**SECTION 6: Accidental release measures****· 6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation

Use respiratory protective device against the effects of fumes/dust/aerosol.

Wear protective equipment. Keep unprotected persons away.

**· 6.2 Environmental precautions:**

Do not allow to penetrate the ground/soil.

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

**· 6.3 Methods and material for containment and cleaning up:**

Dispose of the material collected according to regulations.

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralising agent.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

**· 6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**SECTION 7: Handling and storage****· 7.1 Precautions for safe handling**

Keep receptacles tightly sealed.

Store in cool, dry place in tightly closed receptacles.

Use only in well ventilated areas.

Ensure good ventilation/exhaustion at the workplace.

**· Information about fire - and explosion protection:**

No special measures required.

**· 7.2 Conditions for safe storage, including any incompatibilities****· Storage:****· Requirements to be met by storerooms and receptacles:**

Store only in the original receptacle.

Prevent any seepage into the ground.

**· Information about storage in one common storage facility:**

Store away from oxidising agents.

Store away from foodstuffs.

**· Further information about storage conditions:**

Store receptacle in a well ventilated area.

Keep container tightly sealed.

**· Storage class:**

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· **7.3 Specific end use(s)** No further relevant information available.**SECTION 8: Exposure controls/personal protection**· **8.1 Control parameters**· Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· DNELs**100-51-6 Benzyl alcohol**

Oral	DNEL (Kurzzeit-akut)	20 mg/kg bw/day (BEV)
	DNEL (Langzeit-wiederholt)	4 mg/kg bw/day (BEV)
Dermal	DNEL (Kurzzeit-akut)	40 mg/kg bw/day (ARB)
	DNEL (Langzeit-wiederholt)	20 mg/kg bw/day (BEV)
Inhalative	DNEL (Kurzzeit-akut)	110 mg/m <sup>3</sup> Air (ARB)
	DNEL (Langzeit-wiederholt)	22 mg/m <sup>3</sup> Air (ARB)
	DNEL (Kurzzeit-akut)	4 mg/kg bw/day (BEV)
	DNEL (Langzeit-wiederholt)	5.4 mg/m <sup>3</sup> Air (BEV)

**25513-64-8 2,2,4-trimethylhexan-1,6-diamine**

Oral	DNEL (Langzeit-wiederholt)	0.05 mg/kg bw/day (BEV)
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**2579-20-6 1,3-Cyclohexanedimethanamine**

Inhalative	DNEL (Langzeit-wiederholt)	0.00947 mg/m <sup>3</sup> Air (ARB)
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**2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

Oral	DNEL (Kurzzeit-akut)	0.3 mg/kg bw/day (BEV)
	DNEL (Langzeit-wiederholt)	0.3 mg/kg bw/day (BEV)
Inhalative	DNEL (Kurzzeit-akut)	0.073 mg/m <sup>3</sup> Air (ARB)
	DNEL (Langzeit-wiederholt)	0.073 mg/m <sup>3</sup> Air (ARB)

· PNECs**100-51-6 Benzyl alcohol**

PNEC (wässrig)	39 mg/l (KA)
	0.1 mg/l (MW)
	1 mg/l (SW)
	2.3 mg/l (WAS)
PNEC (fest)	0.456 mg/kg Trockengew (BO)
	0.527 mg/kg Trockengew (MWS)
	5.27 mg/kg Trockengew (SWS)

**25513-64-8 2,2,4-trimethylhexan-1,6-diamine**

PNEC (wässrig)	0.072 mg/l (KA)
	0.01 mg/l (MW)
	0.102 mg/l (SW)
	0.315 mg/l (WAS)
PNEC (fest)	10 mg/kg Trockengew (BO)
	0.062 mg/kg Trockengew (MWS)

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	0.662 mg/kg Trockengew (SWS)
<b>2579-20-6 1,3-Cyclohexanedimethanamine</b>	
PNEC (wässrig)	10 mg/l (KA) 0.003 mg/l (MW) 0.033 mg/l (SW)
<b>2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine</b>	
PNEC (wässrig)	3.18 mg/l (KA) 0.006 mg/l (MW) 0.06 mg/l (SW) 0.23 mg/l (WAS)
PNEC (fest)	1.121 mg/kg Trockengew (BO) 0.578 mg/kg Trockengew (MWS) 5.784 mg/kg Trockengew (SWS)

· Additional information: The lists valid during the making were used as basis.

· **8.2 Exposure controls**

- Appropriate engineering controls No further data; see section 7.
- Individual protection measures, such as personal protective equipment
- General protective and hygienic measures:

Use skin protection cream for skin protection.  
Clean skin thoroughly immediately after handling the product.  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Do not inhale gases / fumes / aerosols.  
Avoid contact with the eyes and skin.

· Respiratory protection: Short term filter device:  
Filter A/P2  
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· Hand protection Preventive skin protection by use of skin-protecting agents is recommended.  
After use of gloves apply skin-cleaning agents and skin cosmetics.



**Protective gloves**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation  
Skin protection agent recommendation for preventive skin shelter without use of protective gloves:  
STOKO EMULSION (<http://www.stoko.com>)  
Skin protection recommendation for skin cleaning after product handling:  
Kresto Classic (<http://debstoko.com>)  
Skin protection agent recommendation for skin aftercare:  
STOKO VITAN (<http://www.stoko.com>)  
The protection gloves to be used have to comply with the specifications of the directive 89/686/EC and the directive derived decree EN374, respectively, e.g. the above listed protection glove type.  
The mentioned permeation times' data were generated and verified with material samples of the recommended protection glove type in the

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scope of laboratory analyses of the company KCL GmbH in compliance with EN374.

This recommendation refers exclusively to the material safety data sheet referenced product delivered by Akemi and the indicated field of application. In case of product dilution or in case of mixture with different substances or chemicals, and in condition of EN374 deviation the producer of CE-approved protection gloves must be contacted for detailed information (e.g., KCL GmbH, Germany, 36124 Eichenzell, internet: <http://www.kcl.de>).

· Material of gloves

Butyl rubber, BR  
Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

Value for the permeation: Level  $\leq 6$ , 480 min

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· For the permanent contact gloves made of the following materials are suitable:

Butyl rubber, BR  
Butoject (KCL, Art\_No. 897, 898)  
Nitrile rubber, NBR  
Dermatril (Art\_No. 740, 741, 742)

· As protection from splashes gloves made of the following materials are suitable:

Nitrile rubber, NBR  
Dermatril (KCL, Art\_No. 740, 741, 742)

· Not suitable are gloves made of the following materials:

Leather gloves  
Strong material gloves

· Eye/face protection



Tightly sealed goggles

· Body protection:

Protective work clothing

## SECTION 9: Physical and chemical properties

### · 9.1 Information on basic physical and chemical properties

#### · General Information

· <u>Colour:</u>	Colourless
· <u>Odour:</u>	Characteristic
· <u>Melting point/freezing point:</u>	Undetermined.
· <u>Boiling point or initial boiling point and boiling range</u>	205.4 °C (100-51-6 Benzyl alcohol)
· <u>Lower and upper explosion limit</u>	
· <u>Lower:</u>	1.3 Vol %
· <u>Upper:</u>	13 Vol %
· <u>Flash point:</u>	101 °C (100-51-6 Benzyl alcohol)
· <u>Auto-ignition temperature:</u>	435 °C
· <u>pH</u>	Not determined. Not applicable
· <u>Viscosity:</u>	
· <u>Kinematic viscosity</u>	Not determined.
· <u>Dynamic at 20 °C:</u>	66,000 mPas

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· <u>Solubility</u>	
· <u>water:</u>	Partly soluble.
· <u>Vapour pressure at 20 °C:</u>	0.1 hPa
· <u>Vapour pressure at 50 °C:</u>	0.7 hPa
· <u>Density and/or relative density</u>	
· <u>Density at 20 °C:</u>	1.07 g/cm <sup>3</sup>
<b>· 9.2 Other information</b>	
· <u>Appearance:</u>	
· <u>Form:</u>	Pasty
· <u>Important information on protection of health and environment, and on safety.</u>	
· <u>Ignition temperature:</u>	Product is not selfigniting.
· <u>Explosive properties:</u>	Product does not present an explosion hazard.
· <u>Solvent content:</u>	
· <u>Organic solvents:</u>	22.1 %
<b>· Information with regard to physical hazard classes</b>	
· <u>Explosives</u>	Void
· <u>Flammable gases</u>	Void
· <u>Aerosols</u>	Void
· <u>Oxidising gases</u>	Void
· <u>Gases under pressure</u>	Void
· <u>Flammable liquids</u>	Void
· <u>Flammable solids</u>	Void
· <u>Self-reactive substances and mixtures</u>	Void
· <u>Pyrophoric liquids</u>	Void
· <u>Pyrophoric solids</u>	Void
· <u>Self-heating substances and mixtures</u>	Void
· <u>Substances and mixtures, which emit flammable gases in contact with water</u>	Void
· <u>Oxidising liquids</u>	Void
· <u>Oxidising solids</u>	Void
· <u>Organic peroxides</u>	Void
· <u>Corrosive to metals</u>	Void
· <u>Desensitised explosives</u>	Void

**SECTION 10: Stability and reactivity**

· <b>10.1 Reactivity</b>	No further relevant information available.
· <b>10.2 Chemical stability</b>	
· <u>Thermal decomposition / conditions to be avoided:</u>	No decomposition if used and stored according to specifications.
· <b>10.3 Possibility of hazardous reactions</b>	Strong exothermic reaction with acids. Reacts with strong oxidising agents.
· <b>10.4 Conditions to avoid</b>	No further relevant information available.
· <b>10.5 Incompatible materials:</b>	No further relevant information available.
· <b>10.6 Hazardous decomposition products:</b>	Corrosive gases/vapours

**SECTION 11: Toxicological information**

· <b>11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008</b>	
· <u>Acute toxicity</u>	Harmful if inhaled.

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· LD/LC50 values relevant for classification:

**ATE (Acute Toxicity Estimates)**

Oral	LD50	>2,010-2,377 mg/kg
Dermal	LD50	6,275 mg/kg
Inhalative	LC50/4 h	>18.9 mg/l (rat)

**100-51-6 Benzyl alcohol**

Oral	LD50	1,040 mg/kg (mouse)
		1,040 mg/kg (rabbit)
		1,620 mg/kg (rat)
		400 mg/kg (rat)
	NOEL	200 mg/kg (mouse)
Dermal	LD50	400 mg/kg (rat)
		2,000 mg/kg (rabbit)
		1,000 ppm (rat)
		>4.178 mg/l (rat) (OECD 403)
	LC50/48h	360 mg/l (daphnia magna)
Inhalative	LC50/48h	645 mg/l (goo)

**25513-64-8 2,2,4-trimethylhexan-1,6-diamine**

Oral	LD50	910 mg/kg (rat)
	LC50/48h	174 mg/l (Leuciscus idus) (DIN 38412 Teil 15)

**2579-20-6 1,3-Cyclohexanedimethanamine**

Oral	LD50	>700-2,000 mg/kg (rat) (OECD 423)
	LD0	>300 mg/kg (rat)
	LD100	2,000 mg/kg (rat)
Dermal	LD50	1,700 mg/kg (rabbit)
	LC50/48h	33.1 mg/l (daphnia magna)

**2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

Oral	LD50	1,030 mg/kg (ATE)
		1,030 mg/kg (rat)
		>250 mg/kg (rat)
Dermal	LD50	1,840 mg/kg (rabbit)
		>2,000 mg/kg (rat)
Inhalative	LC50/4 h	>5.01 mg/l (rat)

**111850-23-8 Phenol, 4,4'- (1-methylethylidene)bis-, polymer with 2-(chloromethyl)oxirane, reaction products with 2,2,4 (or 2,4,4)-trimethyl-1,6-hexanediamine**

Oral	LD50	500 mg/kg (ATE)
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**90341-98-3 Cyclohexanemethanamine, 5-amino-1,3,3-Trimethyl-, reaction products with 2,2'-[1,6-hexanediylbis(oxymethylene)]bis[oxirane]**

Oral	LD50	500 mg/kg (ATE)
Dermal	LD50	1,100 mg/kg (ATE)

**2,2,4(2,4,4)-Trimethyl-1,6-hexanediamine reaction product with 1,6-hexanediol diglycidyl ether**

Oral	LD50	500 mg/kg (ATE)
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- Primary irritant effect:
- Skin corrosion/irritation

Do not get in eyes, on skin, or on clothing.

Result of the " In vitro membrane barrier test for skin corrosion" allows classification in subcategory 1 B (dangerous goods packaging group II).

Causes severe skin burns and eye damage.

- Serious eye damage/irritation

Causes serious eye damage.

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|-------------------------------------|---|
| · Respiratory or skin sensitisation | May cause an allergic skin reaction.                              |
| · Germ cell mutagenicity            | Based on available data, the classification criteria are not met. |
| · Carcinogenicity                   | Based on available data, the classification criteria are not met. |
| · Reproductive toxicity             | Based on available data, the classification criteria are not met. |
| · STOT-single exposure              | Based on available data, the classification criteria are not met. |
| · STOT-repeated exposure            | Based on available data, the classification criteria are not met. |
| · Aspiration hazard                 | Based on available data, the classification criteria are not met. |

**· 11.2 Information on other hazards**

- |                                   |
|-----------------------------------|
| · Endocrine disrupting properties |
|-----------------------------------|

None of the ingredients is listed.
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**SECTION 12: Ecological information****· 12.1 Toxicity**

- |                     |
|---------------------|
| · Aquatic toxicity: |
|---------------------|

**100-51-6 Benzyl alcohol**

EC50/24h	55-400 mg/l (daphnia magna)
EC50/96h	640 mg/l (Scenedesmus pluvialis)
EC50	2,100 mg/l (BES) (OECD 209)
	79 mg/l (Scenedesmus quadricauda)
EC10/16h	658 mg/l (pseudomonas putida)
EC50/48h	230 mg/l (daphnia magna) (OECD 202)
EC0	640 mg/l (Scenedesmus quadricauda)
EC50/16h	658 mg/l (pseudomonas putida)
EC50/30min	71.4 mg/l (Photobac. phosphoreum)
	400 mg/l (pseudomonas putida)
IC5/96h	640 mg/l (Scenedesmus quadricauda)
NOEC	310 mg/kg (Pseudokirchneriella subcapitata)
NOEC/21d	51 mg/l (daphnia magna) (OECD211)
EC50/72h	770 mg/l (algae) (OECD 201)
	770 mg/l (Pseudokirchneriella subcapitata)
LC50/96h	645 mg/l (goo)
	10 mg/l (Iepomis macrochirus)
	8.9 mg/l (Oncorhynchus mykiss)
	460 mg/l (Pimephales promelas)

**25513-64-8 2,2,4-trimethylhexan-1,6-diamine**

EC50/24h	31.5 mg/l (daphnia magna) (DIN 38412 Teil 11)
EC50	89 mg/l (pseudomonas putida)
IC50	89 mg/l (pseudomonas putida)
EC10/16h	72 mg/l (pseudomonas putida) (DIN 38412 Teil 8)
ErC50/72h	37.1-43.5 mg/l (Pseudokirchneriella subcapitata)
NOELR/72h	16 mg/l (Pseudokirchneriella subcapitata)
NOELR/21d	1.02 mg/l (daphnia magna)
EC50/72h	43.5 mg/l (Pseudokirchneriella subcapitata) (OECD 201)
	29.5 mg/l (Scenedesmus subspicatus)

**2579-20-6 1,3-Cyclohexanedimethanamine**

EC50	>1,000 mg/l (BES)
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EC50/48h	90 mg/l (pseudomonas putida)
ErC50/72h	65.4 mg/l (daphnia magna) (OECD 202)
LC100/96h	>100 mg/l (Pseudokirchneriella subcapitata) (OECD 201)
NOELR/72h	180 mg/l (Leuciscus idus)
EC50/72h	14.4 mg/l (Pseudokirchneriella subcapitata) (OECD 201)
LC50/96h	29.7 mg/l (selenastrum capricornutum)
EBC50	130 mg/l (Leuciscus idus) (OECD 203)
	58.4 mg/l (Pseudokirchneriella subcapitata)

**2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

EC50/24h	44 mg/l (daphnia magna)
LC 0/96h	70 mg/l (piscis)
EC10/18h	1,120 mg/l (pseudomonas putida)
EC50/48h	23 mg/l (daphnia magna) (OECD TG 202)
ErC50/72h	>50 mg/l (Scenedesmus subspicatus) (EG 88/302)
NOEC/21d	3 mg/l (daphnia magna) (OECD 202)
EC10	11.2 mg/l (Desmodesmus subspicatus)
EC50/72h	37 mg/l (algae) (EG 88/302)
	>50 mg/l (Desmodesmus subspicatus)
	37 mg/l (Scenedesmus subspicatus)
LC50/96h	110 mg/l (Brachydanio rerio) (EG 84/449)
	110 mg/l (Leuciscus idus) (EG 84/449)

· **12.2 Persistence and degradability**

No further relevant information available.

· **12.3 Bioaccumulative potential**

No further relevant information available.

· **12.4 Mobility in soil**

No further relevant information available.

· **12.5 Results of PBT and vPvB assessment**

· PBT: Not applicable.

· vPvB: Not applicable.

· **12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

· **12.7 Other adverse effects**

· Additional ecological information:

· General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

**SECTION 13: Disposal considerations**

· **13.1 Waste treatment methods**

· Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· European waste catalogue

20 00 00	MUNICIPAL WASTES (HOUSEHOLD WASTE AND SIMILAR COMMERCIAL, INDUSTRIAL AND INSTITUTIONAL WASTES) INCLUDING SEPARATELY COLLECTED FRACTIONS
20 01 00	separately collected fractions (except 15 01)
20 01 27*	paint, inks, adhesives and resins containing hazardous substances

· Uncleaned packaging:

· Recommendation:

Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.

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· Recommended cleansing agents: Alcohol

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**SECTION 14: Transport information**· **14.1 UN number or ID number**

· ADR, IMDG, IATA

UN2735

· **14.2 UN proper shipping name**

· ADR

2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2,2,4-trimethylhexan-1,6-diamine, 1,3-Cyclohexanedimethanamine)

· IMDG, IATA

POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2,2,4-trimethylhexan-1,6-diamine, 1,3-Cyclohexanedimethanamine)

· **14.3 Transport hazard class(es)**

· ADR



· Class

8 (C7) Corrosive substances.

· Label

8

· IMDG, IATA



· Class

8 Corrosive substances.

· Label

8

· **14.4 Packing group**

· ADR, IMDG, IATA

II

· **14.5 Environmental hazards:**

· Marine pollutant:

No

· **14.6 Special precautions for user**

· Hazard identification number (Kemler code):

Warning: Corrosive substances.

· EMS Number:

80

· Segregation groups

F-A,S-B

· Stowage Category

(SGG18) Alkalis

· Segregation Code

A

SG35 Stow "separated from" SGG1-acids

· **14.7 Maritime transport in bulk according to IMO instruments**

Not applicable.

· Transport/Additional information:

· ADR

· Limited quantities (LQ)

1L

· Excepted quantities (EQ)

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· Transport category

2

· Tunnel restriction code

E

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· IMDG	1L
· Limited quantities (LQ)	Code: E2
· Excepted quantities (EQ)	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
· <u>UN "Model Regulation":</u>	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2,2,4-TRIMETHYLHEXAN-1,6-DIAMINE, 1,3-CYCLOHEXANEDIMETHANAMINE), 8, II

#### SECTION 15: Regulatory information

##### · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

- Directive 2012/18/EU
- Named dangerous substances - ANNEX I None of the ingredients is listed.
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

· DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

· REGULATION (EU) 2019/1148

· Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

· Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

· National regulations:

· Information about limitation of use: Employment restrictions concerning juveniles must be observed.  
Employment restrictions concerning pregnant and lactating women must be observed.

· Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

· Substances of very high concern (SVHC) according to REACH, Article 57

None of the ingredients is listed.

· VOC EU 237.8 g/l

· **15.2 Chemical safety assessment:**

A Chemical Safety Assessment has not been carried out.

#### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.  
This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· Department issuing SDS: Laboratory

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· <u>Date of previous version:</u>	20.03.2023
· <u>Version number of previous version:</u>	2
· <u>Abbreviations and acronyms:</u>	<p>RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)</p> <p>ICAO: International Civil Aviation Organisation</p> <p>ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)</p> <p>IMDG: International Maritime Code for Dangerous Goods</p> <p>IATA: International Air Transport Association</p> <p>GHS: Globally Harmonised System of Classification and Labelling of Chemicals</p> <p>EINECS: European Inventory of Existing Commercial Chemical Substances</p> <p>ELINCS: European List of Notified Chemical Substances</p> <p>CAS: Chemical Abstracts Service (division of the American Chemical Society)</p> <p>DNEL: Derived No-Effect Level (REACH)</p> <p>PNEC: Predicted No-Effect Concentration (REACH)</p> <p>LC50: Lethal concentration, 50 percent</p> <p>LD50: Lethal dose, 50 percent</p> <p>PBT: Persistent, Bioaccumulative and Toxic</p> <p>SVHC: Substances of Very High Concern</p> <p>vPvB: very Persistent and very Bioaccumulative</p> <p>Acute Tox. 4: Acute toxicity – Category 4</p> <p>Skin Corr. 1A: Skin corrosion/irritation – Category 1A</p> <p>Skin Corr. 1B: Skin corrosion/irritation – Category 1B</p> <p>Eye Dam. 1: Serious eye damage/eye irritation – Category 1</p> <p>Eye Irrit. 2: Serious eye damage/eye irritation – Category 2</p> <p>Skin Sens. 1: Skin sensitisation – Category 1</p> <p>Skin Sens. 1A: Skin sensitisation – Category 1A</p> <p>Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3</p>

EU